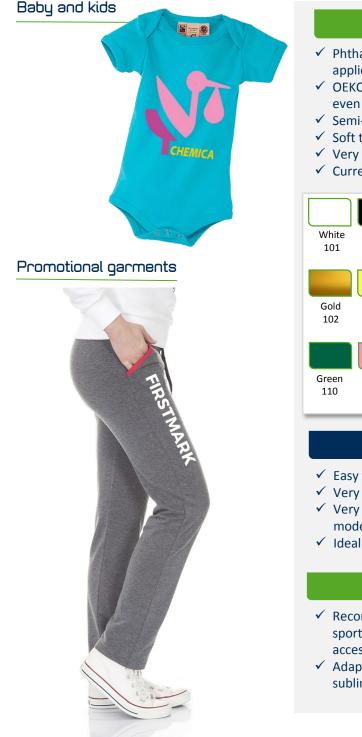




FIRSTMARK[™]

THE BEST PHTHALATE-FREE VINYL HEAT TRANSFER FILM ON THE MARKET

Looking for the best vinyl heat transfer film? Firstmark is a phthalate-free vinyl film with a semi-glossy finish, very easy to use and offering great value for money.



Product description

- ✓ Phthalate free vinyl which makes it totally adapted to garment applications.
- ✓ OEKO-TEX[®] Standard 100 Certified, which makes it applicable even on baby and kids clothing.
- ✓ Semi-glossy finish.
- ✓ Soft touch skin.
- ✓ Very good value for money proposition.
- ✓ Currently available in 24 colours.



Application key points

- ✓ Easy to use thanks to its medium-sticky carrier.
- \checkmark Very easy to weed \rightarrow saves production time.
- ✓ Very easy to press, thanks to its low temperature application mode → 120°C /248°F – 20 sec.
- ✓ Ideal for medium designs and lettering.

Usage benefits

- ✓ Recommended applications → promotional garments, sportswear, baby & kids clothing, fashion garments and accessories.
- ✓ Adapted to be used on cotton, acrylic, and polyester (not sublimated).

SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions	Certifications	
Vinyl	Fluo: 215 μmTransparent50 cm x 20 mPolyester30 cm 20 m	All references available in: 50 cm x 5 m 50 cm x 20 m	OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100		
		Polyester	Ref. 103, 101 also available in: 75 cm x 20 m	All references: Class I	

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temperature & Duration	Step 1 – Cutting Set up the design in mirror mode to cut the heat transfer film and use a standard flex blade (45°
Cotton Polyester Acrylic & similar fibers	For standard colours use: Flex Blade 45° For fluo colours use: Flock Blade 60°	120°C – 20 s 248°F – 20 s	 Step 2 – Weeding Remove the excess of material (easy weeding). Step 3 – Application Position your design on the textile and press it wi
Pressure	Peeling		Sefa DUPLEX/ROTEX or equivalent at 120°C/22 for 20 seconds. We do recommend the use of a silicone paper to protect the designs and the text
Medium	Cold		during the application. Step 4 – Peeling Peel the material when cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMENDATIONS

Washing		Ironing	Tumble- dry		Dry cleaning	
Up to 60°C/140°F		On reverse side only	Yes		Not recommended	
Storage life		Storage Temperature		Storage Lighting		Position
Up to 1 year		Dry room with 15°C-30°C/ 59°F-86°F		Away from sunlight		Vertical position

Care and maintenance:

- ✓ Always respect the garments' instructions.
- ✓ Wait 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

Washing recommendations:

- \checkmark Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.